

MODEL NO. BC2004ABNEHH\$ VER.01



FOR MESSRS:

ON DATE OF:

APPROVED BY:

BOLYMIN, INC.

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History of Version

Version	Contents	Date	Note
01	NEW VERSION	2020/10/15	SPEC.
	BOLYN		N

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1. Numbering System

	5-7								
<u>B</u>	<u>C</u>	<u>2004</u>	<u>A</u>	<u>B</u>	<u>N</u>	<u>E</u>	<u>H</u>	<u>H</u>	<u>\$</u>
0	1	2	3	4	5	6	7	8	9

0	Brand	Bolymin	
1	Module Type	C= character type G= graphic type P= TAB/TCP type	O= COG type F= COF type L=PLED/OLED
2	Format	2002=20 characters, 2 lines 12232= 122 x 32 dots	
3	Version No.	A type	
4	LCD Color	G=STN/gray Y=STN/yellow-green PLED/yellow-green C=color STN,OLED/RGB	B=STN/blue,OLED/blue F=FSTN T=TN
5	LCD Type	R=positive/reflective P=positive/transflective	M=positive/transmissive N=negative/transmissive
6	Backlight type/color	L=LED array/ yellow-green H=LED edge/white R=LED array/red G=LED edge/yellow-green F=RGB array I=RGB edge Q=LED edge/red N=No backlight	D=LED edge/blue E=EL/white B=EL/blue C=CCFL/white Y=LED Bottom/yellow O=LED array/orange K=LED edge/green A=LED edge/amber
7	CGRAM Font (applied only on character type)	J=English/Japanese Font E=English/European Font G=Chinese(simple) F=Chinese(traditional)	C=English/Cyrillic Font H=English/Hebrew Font A=English/Arabic Font
8	View Angle/ Operating Temperature	B=Bottom/Normal Temperature H=Bottom/Wide Temperature U=Bottom/Ultra wide Temperature	T=Top/Normal Temperature W=Top/Wide Temperature C=9H/Normal Temperature E=Top/ultra wide temperature
9	Special Code	3=3.3 volt logic power supply n=negative voltage for LCD 88p=Pin15=K,Pin16=A, RL=68 ohm.	t=temperature compensation for LCD \$=RoHS

2. Handling Precaution

2.1 Precaution in use of LCD Module

- 2.1.1. LCD panel is made of glass. Avoid excessive mechanical shock or applying strong pressure and/or sharp tools on the surface of display area.
- 2.1.2. The polarizer placed on the display surface is easily scratched and damaged. Extreme care should be taken when handling it. To clean dust or dirt off the display surface, wipe gently with cotton, or other soft material soaked with isopropyl alcohol, ethyl alcohol, do not use water, ketone or aromatics to clear display surface, and never scrub it hard.
- 2.1.3. Keep LCD panels away from direct sunlight. The storage environment should be dust-free, clean, dry, temperature is 25°C ±10°C and the humidity is below 55% RH.
- 2.1.4. Do not input any signal before power is turned on.
- 2.1.5. Avoid pressing on the metal bezel, otherwise the elastomer connector could be deformed and lose contact, resulting in missing pixels and also cause rainbow on the display.
- 2.1.6. It's important to control soldering temperature and time. RoHS compliant materials might need higher temperature and time, but try to keep temperature under 350°C and time in 3-5 sec.
- 2.1.7. EL is manufactured from the organic film, and is easily affected by temperature, humidity and other environmental impact. Long time storage might cause low quality of the case. Therefore, please start production in 3 months after reception of the LCM. If in any case, long time storage over 3 months is necessary, please keep EL in vacuum package or at least in humidity < 35% RH, and temperature 25°C±10°C. Note: 2.1.7. is applied to EL backlight only.</p>

2.2 Static Electricity Precautions:

- 2.2.1. The LCD module contains a C-MOS LSI. People who operate the LCM should wear ESD protection equipment to prevent ESD hurt on products.
- 2.2.2. Do not touch any of the conductive parts such as the LSI pads; the copper leads on the PCB and the interface terminals with any parts of the human body.
- 2.2.3. Do not touch the connection terminals of the display with bare hand; it will cause disconnection or defective insulation of terminals.
- 2.2.4. The modules should be kept in anti-static bags or trays for storage.
- 2.2.5. Only properly grounded soldering irons should be used.
- 2.2.6. If an electric screwdriver is used, it should be grounded and shielded to prevent sparks.
- 2.2.7. The normal static prevention measures should be observed for work clothes and working benches.
- 2.2.8. Since dry air(almost low RH) is inductive to static, a humidity of 50-60% RH is recommended in assembly line.

2.3 Operation Precautions:

- 2.3.1. DC voltage applied on LCM causes electrochemical reactions, which will deteriorate the display over time. The applied pulse waveform should be a symmetric waveform such that no DC component remains. Be sure to use the specified operating voltage.
- 2.3.2. LCD driving voltage should be kept within specified range; excess voltage will shorten display life, while less voltage may not turn on LCM.
- 2.3.3. LCM response time will be extremely delayed in low operating temperature(such as -20 °C) than in room operating temperature. Therefore, higher LCD driving voltage is required in low operating temperature; On the other hand, in high operating temperature (such as +70°C) LCD shows dark background color, therefore lower LCD driving voltage is required. Be sure to use the specified LCD driving voltage in different operating temperature.

2.4 Safety:

2.4.1 If the LCD panel breaks, be careful not to get the liquid crystal to touch your skin. If the liquid crystal touches your skin or clothes, please wash it off immediately by using soap and water.

2.5 WARRANTY POLICY

Bolymin .Will provide one-year warranty for the products only if under specification operating conditions.

If there are functional defects found during the period of warranty, the defective products would be replaced on a one-to-one basis.

Bolymin would not be responsible for any direct/indirect liabilities consequential to any parties.

2.6 MTBF

- 2.6.1 .By specific test condition, MTBF based on 30° C normal operation temperature is 50,000hours.
- 2.6.2 Test Condition:

2.6.2.1 Supply Voltage for LCM: Typical Vdd

- 2.6.2.2 CC (Constant Current) mode and typical current is applied for LED.
- 2.6.2.3 Run-Patterns: by Bolymin's test program that has defined patterns and cyclic period.
- 2.6.2.4 Humidity: 60%RH

2.6.3 Test Criteria:

Attenuation of average brightness: \leq 50%

Increasing of current consumption for LCM/Backlight: \leq 20%

Display function at room temperature: Normal

Appearance: Normal

3. General Specification

(1) Mechanical Dimension

Item	Dimension	Unit
Number of Characters	20 characters x 4 Lines	_
Module dimension (L x W x H)	98.0 x 60.0 x 8.8 (Max)—LED B/L	mm
View area	77.0 x 25.2	mm
Active area	70.4 x 20.8	mm
Dot size	0.55 x 0.55	mm
Dot pitch	0.60 x 0.60	mm
Character size (L x W)	2.95 x 4.75	mm
Character pitch (L x W)	3.55 x 5.35	mm

(2) Controller IC: ST7066U (or Equivalent) controller

4. Absolute Maximum Rating

4.1 Electrical Absolute Maximum Ratings

(Vss=0V, Ta=25°C)

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Item	Symbol	Min	Max	Unit
Supply Voltage (Logic)	Vdd-Vss	-0.3	7	V
Supply Voltage (LCD driver)	Vdd-Vo	Vdd -10.0	Vdd +0.3	V
Input Voltage	VI	-0.3	Vdd+0.3	V

4.2 Environmental Absolute Maximum Ratings

Item	Symbol	Min	Max	Unit	Note
Operating Temperature	ТОР	-20	70	°C	(1)
Storage Temperature	TST	-30	80	°C	(1)

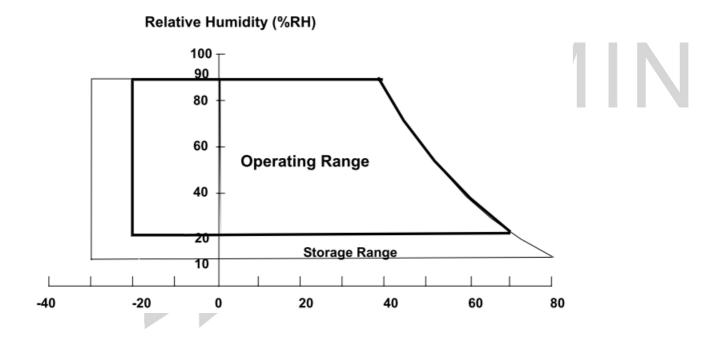
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Note (1)

(a) 90 %RH Max. (Ta <= 40 °C).

(b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).

(c) No condensation.





5. Electrical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage For Logic	Vdd-Vss	-	4.75	-	5.25	V
Supply Voltage For LCD *Wide Temp < Type	Vdd-Vo	Ta=25 ℃	4.2	4.5	4.8	V
Input High Volt.	V _{IH}	-	$0.7V_{DD}$	-	Vdd	V
Input Low Volt.	V _{IL}	-	-0.3	-	0.6	V
Output High Volt.	V _{OH}	-	0.9 Vdd	-	Vdd	V
Output Low Volt.	V _{OL}	-	-	-	0.1 Vdd	V
Supply Current	ldd	Vdd=5V	-	1.6	-	mA

*Optimum LCD driving voltage value, referring to above mentioned range, is changed due to

LYM

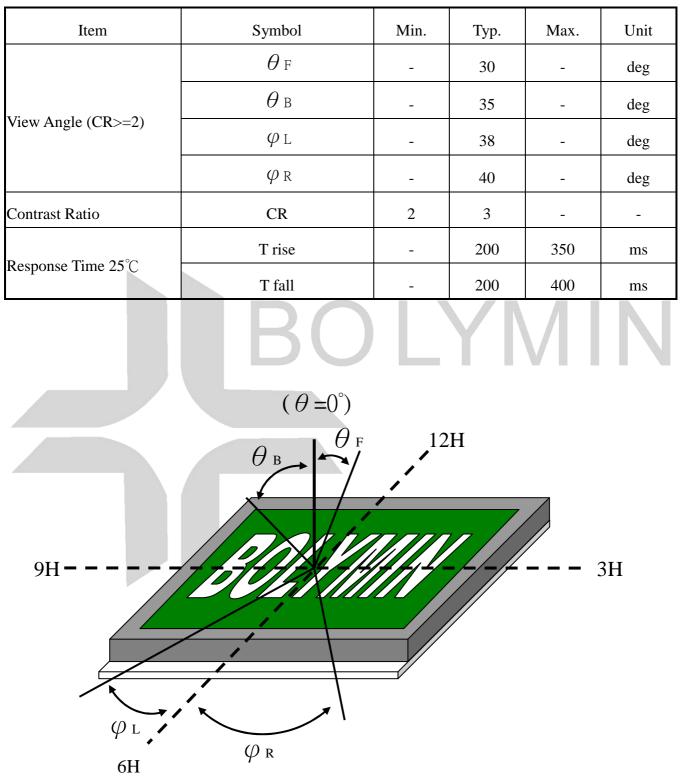
different batch of LCD glass.

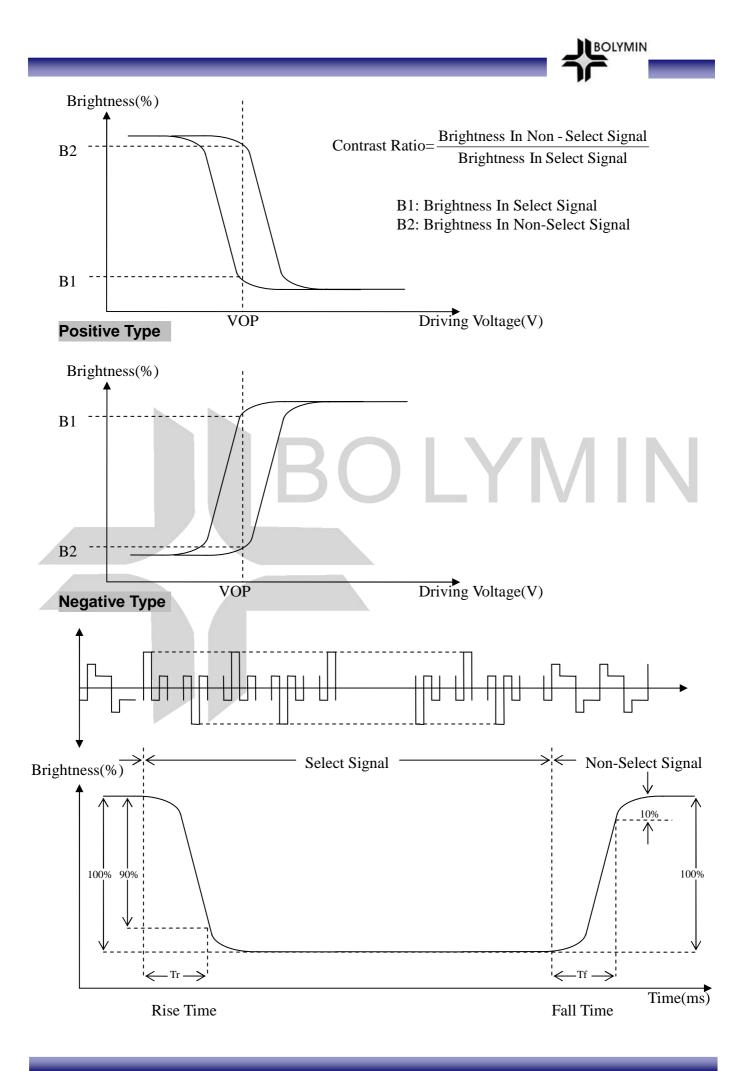


6. Optical Characteristics

a. STN

(Ta=25°C)







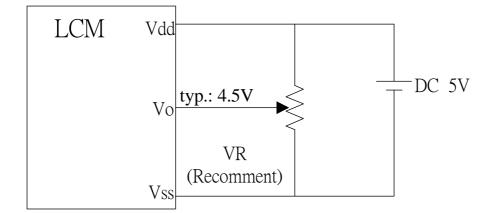
7. Interface Pin Function

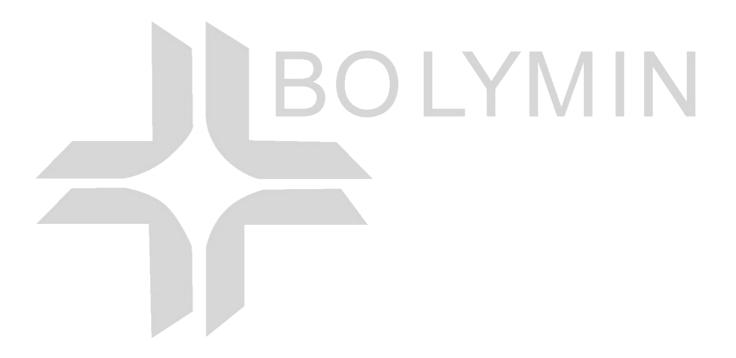
Pin No.	Symbol	Level	Description
1	Vss	0V	Ground
2	Vdd	5.0V	Supply Voltage for logic
3	Vo	(Variable)	Operating voltage for LCD
4	RS	H/L	H:DATA, L:Instruction code
5	R/W	H/L	H:Read(MPU→Module)L:Write(MPU→Module)
6	Е	H,H→L	Chip enable signal
7	DB0	H/L	Data bit 0
8	DB1	H/L	Data bit 1
9	DB2	H/L	Data bit 2
10	DB3	H/L	Data bit 3
11	DB4	H/L	Data bit 4
12	DB5	H/L	Data bit 5
13	DB6	H/L	Data bit 6
14	DB7	H/L	Data bit 7
15	A	-	EL input.
16	к	-	EL input.

8. Power supply for LCD Module and LCD operating voltage adjustment

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Standard Type





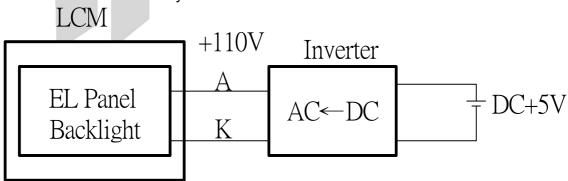


9. Backlight information

- 9.1 Specification
- (1) EL white / blue

Parameter	Symbol	Min	Тур	Max	Unit	Test Condition
Drive Voltage	Vmax	-	110	170	Vrms	25 ℃
Drive Wave	Fmax	-	400	1000	Hz	25 ℃
Brightness	-	-	-	-	cd/m ²	110V/400Hz
Power Consumptio n	-	-	48.3	-	mW	110V/400Hz
	X		0.3019 (white) 0.330 (blue)		-	110V/400Hz
CIE	Y		0.3929 (white) 0.365 (blue)	-	YN	110V/400Hz
Life time			5000		hour	110V/400Hz
Color	White / Blue				-	Light on 110V/400Hz

- 9.2 Backlight driving methods
 - d. EL B/L drive from A.K directly



10. Quality Assurance

10.1 Inspection conditions

- 1. The LCD shall be inspected under 20~40W white fluorescent light.
- 2. Checking Direction shall be in the 40 degree from perpendicular line of specimen surface.

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- 3. Checker shall see over 30 cm.
- 4. Inspect about 5 seconds for each side.
- 5. Defect that is located at outside of VA and doesn't affect function is ignored.

10.2 Inspection Parameters

NO.	Parameter		Criteria				
1	Black or White spots (Particle)	Total defe	on I .10 D ○ ≦ 0.2 I ≦ 0.3 I ⊂ D I + Short)/2 I ects should	I not excee	Class Of Defects Minor d 5/module e of AA and	Acceptable Level 2.5 doesn't affect fo	IN unction is
2	Scratch, Substances	X(mm) 	ects should	l not excee	d Minor		

4 Displaying Pattern 4 Displaying Pattern			
4 Displaying Pattern 3. Deformation $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	3	(between glass &	$\begin{tabular}{ c c c c c } \hline Acceptable & Class Of & Acceptable & Level \\ \hline Dimension & Number & Defects & Level \\ \hline D \leq 0.2 & Disregard & & & \\ \hline 0.2 < D \leq 0.5 & 3 & Minor & 2.5 \\ \hline 0.5 < D & 0 & & \\ \hline Total defects shall not excess 3/module. \\ Defect that is located at outside of AA and doesn't affect function is ignored. \\ \hline \end{tabular}$
3. Deformation $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	4		2. Pinholes Dimension $\Phi(mm)$ Criteria Class Of Defects Acceptable $\Phi < 0.1$ Disregard $0.1 < \Phi \le 0.2$ 2 Minor 2.5 $0.2 < \Phi \le 0.25$ 1 Minor 2.5 $0.25 < \Phi$ 0 χ
$\begin{array}{c} Y \\ \downarrow \\$		Pattern	Dimension $\Phi(mm)$ CriteriaClass Of DefectsAcceptable Level $\Phi < 0.15$ Disregard $\Phi \le 0.25$ and $X \le 1/2D$ 3Minor2.5 $\Phi > 0.25$ and $X > 1/2D$ 0 Ψ $\Phi > 0.25$ and $X > 1/2D$ 0 Ψ $\Phi > 0.25$ and $X > 1/2D$ 0

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Other Inspection standard reference Bolymin standard.



■Content of Reliability Test

Environmental Test							
No	Test Item	Content of Test	Test Condition	Applicable Standard			
1	High Temperature storage	Endurance test applying the high storage temperature for a long time.	80℃ 96 hrs				
2	Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-30℃ 96 hrs				
3	High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70℃ 96 hrs				
4	Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20℃ 96 hrs				
5	Humidity Test	Endurance test applying the high humidity storage for a long time.	40℃,90%RH 96hrs				
6	Temperature cycle (Non-operation)	Endurance test applying the low and high temperature cycle. -30°C 80°C → 30min 30min 1 cycle	-30℃/80℃ 10 cycles				
7	Vibration test	Endurance test applying the vibration during transportation and using.	Total Fixed Amplitude:1.5mm Vibration Frequency :10~55Hz One cycle 60 seconds to 3 direction of X,Y,Z for each 15minutes				

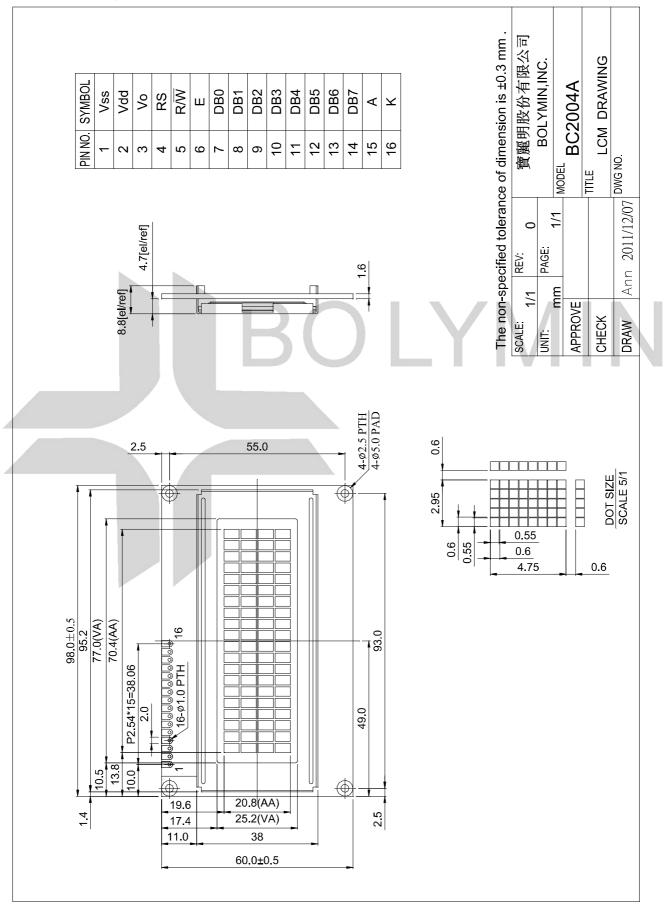
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%Assess after placing at normal temperature and humidity for 4 hour \circ No abnormalities in functions and appearance \circ



12. Appendix (Drawing, ST7066U controller data)

12-1 Drawing



12-2 ST7066U controller data

12.2.1 Function description

The LCD display Module is built in a LSI controller, the controller has two 8-bit registers, an instruction register (IR) and a data register (DR).

The IR stores instruction codes, such as display clear and cursor shift, and address information for display data RAM (DDRAM) and character generator (CGRAM). The IR can only be written from the MPU. The DR temporarily stores data to be written or read from DDRAM or CGRAM. When address information is written into the IR, then data is stored into the DR from DDRAM or CGRAM. By the register selector (RS) signal, these two registers can be selected.

RS	R/W	Operation
0	0	IR write as an internal operation (display clear, etc.)
0	1	Read busy flag (DB7) and address counter (DB0 to DB7)
1	0	Write data to DDRAM or CGRAM (DR to DDRAM or CGRAM)
1	1	Read data from DDRAM or CGRAM (DDRAM or CGRAM to DR)
1 1 Busy Eld	1	

Busy Flag (BF)

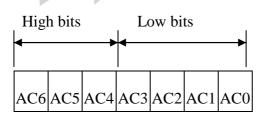
When the busy flag is 1, the controller LSI is in the internal operation mode, and the next instruction will not be accepted. When RS=0 and R/W=1, the busy flag is output to DB7. The next instruction must be written after ensuring that the busy flag is 0.

Address Counter (AC)

The address counter (AC) assigns addresses to both DDRAM and CGRAM

Display Data RAM (DDRAM)

This DDRAM is used to store the display data represented in 8-bit character codes. Its extended capacity is 80×8 bits or 80 characters. Below figure is the relationship between DDRAM addresses and positions on the liquid crystal display.



Example:DDRAM addresses 4E

|--|



DDRAM Address Display position DDRAM address

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
00	01	02	03	04	05	06	07	08	09	0A	0B	0C	0D	0E	0F	10	11	12	13
40	41	42	43	44	45	46	47	48	49	4A	4B	4C	4D	4E	4F	50	51	52	53
14	15	16	17	18	19	1A	1 B	1C	1D	1E	1F	20	21	22	23	24	25	26	27
54	55	56	57	58	59	5A	5B	5C	5D	5E	5F	60	61	62	63	64	65	66	67

Example: 4-Line by 20-Character Display

Character Generator ROM (CGROM)

The CGROM generate 5x8 dot or 5x10 dot character patterns from 8-bit character codes. See Table 2.

Character Generator RAM (CGRAM)

In CGRAM, the user can rewrite character by program. For 5×8 dots, eight character patterns can be written, and for 5×10 dots, four character patterns can be written.

Write into DDRAM the character code at the addresses shown as the left column of table 1. To show the character patterns stored in CGRAM.



Relationship between CGRAM Addresses, Character Codes (DDRAM) and Character Patterns (CGRAM Data)

Character Codes (DDRAM data)	CGRAM Address	Character Patterns (CGRAM data)	
7 6 5 4 3 2 1 0	5 4 3 2 1 0	7 6 5 4 3 2 1 0	
High Low	High Low	High Low	
0 0 0 0 * 0 0 0	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	* * * 0 0 * * * 0 0 * * * 0 0 * * * 0 0 * * * 0 0 * * * 0 0 * * * 0 0 * * * 0 0 * * * 0 0 * * * 0 0 * * * 0 0 * * * 0 0 * * * 0 0 * * * 0 0 * * * 0 0	Character pattern(1) Cursor pattern
0 0 0 0 * 0 0 1	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	* * * 0 0 0 0 * * * 0 0 0 0 0 * * * 0 0 0 0 0 * * * 0 0 0 0 0 * * * 0 0 0 0 0 * * * 0 0 0 0 0 * * * 0 0 0 0 0	Character pattern(2) Cursor pattern
	$ \begin{array}{cccc} 0 & 0 & 0 \\ 0 & 0 & 1 \end{array} $	* * *	
0 0 0 0 * 1 1 1	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	* * *	

For 5 * 8 dot character patterns

For 5 * 10 dot character patterns

5 * 10 dot character patte			
Character Codes (DDRAM data)	CGRAM Address	Character Patterns (CGRAM data)	
7 6 5 4 3 2 1 0	5 4 3 2 1 0	7 6 5 4 3 2 1 0	
High Low	High Low	High Low	
0 0 0 0 * 0 0 0	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	Character pattern
		* * * 0 0 0 0 0 * * * 0 0 0 0 0	Cursor pattern
	1 1 1 1	* * * * * * * *	

🔳 : " High "



12.2.2 C.G ROM table. table 2 Code H: English –Hebrew Font

67-64 63-60	0000	0001	0010	0011	0100	0101	0110	0111	1000	1001	1010	1011	1100	1101	1110	1111
0000	CG RAM (1)															
0001	(2)															
0010	3															
0011	(4)															
0100	(5)															
0101	(6)															
0110	(7)															
0111	(8)															
1000	(1)															
1001	(2)															
1010	(3)															
1011	(4)															
1100	(5)															
1101	(6)															
1110	(7)															
1111	(8)															

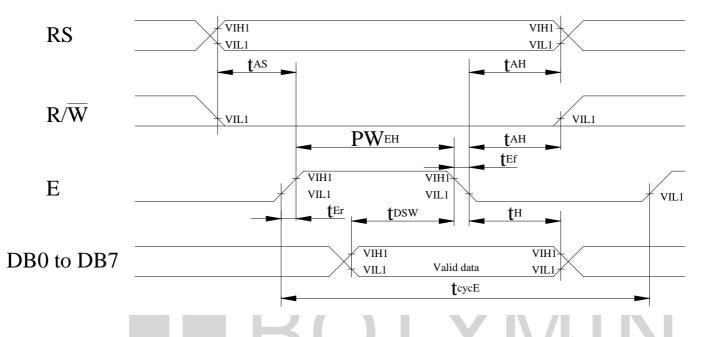


12.2.3 Instruction table

I. de altre				Ins	structi	on Co	ode			Description	Execution time (fosc=270Khz)	
Instruction	RS	R/W	DB7	DB6	DB5 DB		DB3	DB2	DB1	DB0		
Clear Display	0	0	0	0	0	0	0	0	0	1	Write "00H" to DDRAM and set DDRAM address to "00H" from AC	1.52ms
Return Home	0	0	0	0	0	0	0	0	1		Set DDRAM address to "00H" from AC and return cursor to its original position if shifted. The contents of DDRAM are not changed.	1.52ms
Entry Mode Set	0	0	0	0	0	0	0	1	I/D	SH	Assign cursor moving direction and enable the shift of entire display.	37 μ s
Display ON/OFF Control	0	0	0	0	0	0	1	D	С		Set display (D), cursor (C), and blinking of cursor (B) on/off control bit.	37 μ s
Cursor or Display Shift	0	0	0	0	0	1	S/C	R/L		_	Set cursor moving and display shift control bit, and the direction, without changing of DDRAM data.	$37\mu\mathrm{s}$
Function Set	0	0	0	0	1	DL	N	F	-	_	Set interface data length (DL:8-bit/4-bit), numbers of display line (N:2-line/1-line)and, display font type (F:5×11 dots/5×8 dots)	37 μ s
Set CGRAM Address	0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0	Set CGRAM address in address counter.	37 μ s
Set DDRAM Address	0	0	1	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Set DDRAM address in address counter.	37 μ s
Read Busy Flag and Address	0	1	BF	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Whether during internal operation or not can be known by reading BF. The contents of address counter can also be read.	0 μ s
Write Data to RAM	1	0	D7	D6	D5	D4	D3	D2	D1	D0	Write data into internal RAM (DDRAM/CGRAM).	37 μ s
Read Data from RAM	1	1	D7	D6	D5	D4	D3	D2	D1	D0	Read data from internal RAM (DDRAM/CGRAM).	37 µ s

12.2.4 Timing characteristics

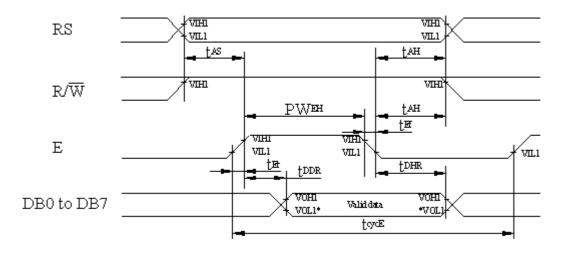
12.2.4.1 Write Operation



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				Ta=25°C,V	$dd=5.0\pm0.5V$
Item	Symbol	Min	Тур	Max	Unit
Enable cycle time	t _{cycE}	1200	-	-	ns
Enable pulse width (high level)	PW _{EH}	140	-	-	ns
Enable rise/fall time	t _{Er} ,t _{Ef}	-	-	25	ns
Address set-up time (RS, R/W to E)	t _{AS}	0	-	-	ns
Address hold time	t _{AH}	10	-	-	ns
Data set-up time	t _{DSW}	40	-	-	ns
Data hold time	t _H	10	-	-	ns

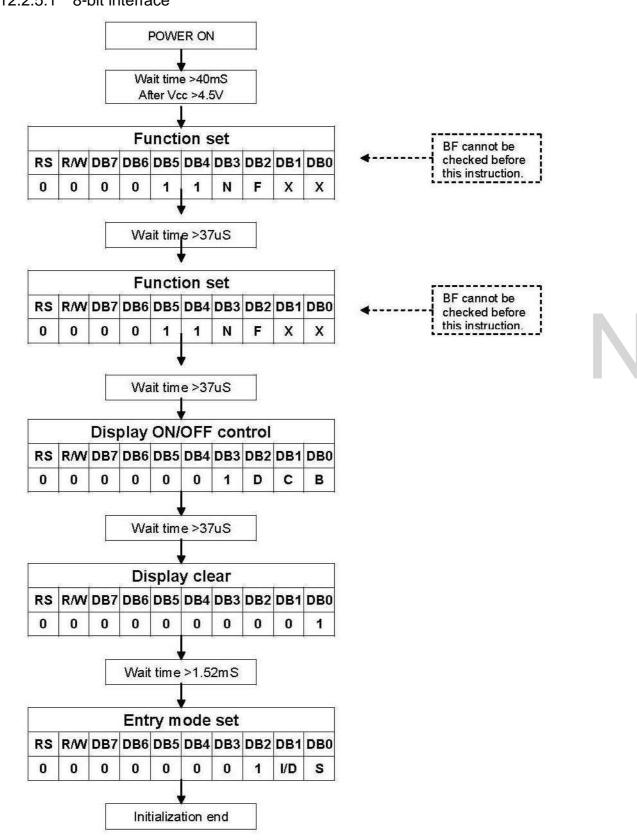
12.2.4.2 Read Operation



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	R			Ta=25℃,V	′dd=5.0±0.5∨
Item	Symbol	Min	Тур	Max	Unit
Enable cycle time	t _{cycE}	1200	-	-	ns
Enable pulse width (high level)	PW _{EH}	140	-	-	ns
Enable rise/fall time	t _{Er} ,t _{Ef}	-	-	25	ns
Address set-up time (RS, R/W to E)	t _{AS}	0	-	-	ns
Address hold time	t _{AH}	10	-	-	ns
Data delay time	t _{DDR}	-	-	100	ns
Data hold time	t _{DHR}	10	-	-	ns

12-2.5 Initializing soft ware of LCM 12.2.5.1 8-bit interface



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12.2.5.2 4-bit interface

